



# fischer greenline

The first range of fixing products with renewable resources.





### Environmentally friendly and secure.

#### Sustainable building.

With the introduction of its greenline products, fischer is the first manufacturer worldwide to offer a range of bio-based fixing systems. We are adapting to the demands of processors and builders who greatly value sustainability when building and renovating, even when it comes to installation.



#### Grown naturally.

All greenline products are produced with at least 50 % renewable raw materials. These do not compete with food and feed products or with corresponding cultivation areas. The regenerative material percentage is always confirmed by independent testing and certification by the DIN CERTCO / TÜV Rheinland.
All products are in the "BIOBASED 50 - 85 %" class.



#### **Durably secure.**

We do not make any compromises when it comes to the security of green-line products. The plastic fixings have the same performance properties and load capacity as their grey-coloured originals.
And they are, of course, as durable as the originals are. With 100 % fischer nylon quality!



#### Ecological proof of performance.

The GREEN installation mortar has an Environmental Product Declaration from the Institute of Building and Environment (IBU) and thereby a data basis for ecological building rating. Furthermore, it has been classified in the best possible emission class: A+ "very low emission" for volatile substances as per the French VOC directive. Ecological advantages that also pay dividends in competition.

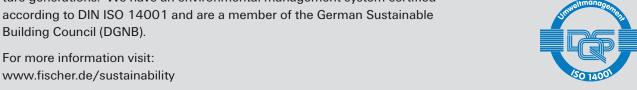




The product is certified as per the French directive (no. 2011--321 from 23/03/2011) on the labelling of building products for their indoor air emissions. The emissions are rated on a scale of A+ (very low emissions) to Childh emissions?

#### We take responsibility.

■ For decades fischer has been actively practising environmental protection and taking on responsibility so that the environment remains intact for future generations. We have an environmental management system certified according to DIN ISO 14001 and are a member of the German Sustainable Building Council (DGNB).



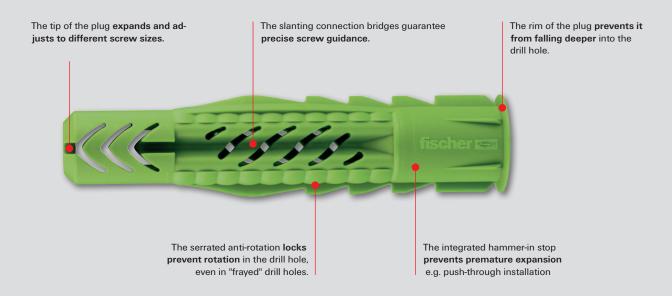


# Maximum performance, naturally! The greenline product line has a green solution for every building material.



Green alternatives								
	Concrete	Solid brick	Perforated brick	Aerated concrete	Natural stone	Panel building materials	Gypsum plasterboard	Insulation panels
UX GREEN	<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>	
SX GREEN  fischer	<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>			
GK GREEN							<b>√</b>	
N GREEN	$\checkmark$	$\checkmark$	<b>√</b>	$\checkmark$	$\checkmark$			
GB GREEN				<b>√</b>				
FID GREEN								<b>√</b>
FIS GREEN	<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>			

# fischer Universal plug UX GREEN. The nylon plug for all construction materials.



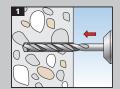
#### Functioning.

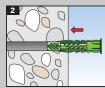
- Because of its rim, the universal plug is best suited for pre-positioned installation.
- When the screw is screwed-in, the UX GREEN expands in solid building materials and knots within the cavity.
- It can be used with wood screws and chipboard screws as well as spacing screws.

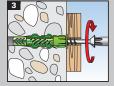
#### Your advantages at a glance:

- With its universal functioning principle knotting in cavities and expanding in solid building materials - the UX GREEN adapts to every sub-surface.
- Whether in concrete, aerated concrete, gypsum plasterboard, solid or vertically perforated brick, the UX GREEN always finds a secure hold.
- The rim prevents falling deeper into the drill hole when the screw is screwed in.
- The plug has a low, and thus comfortable screw-in torque and a high fixed torque. This way the plug really "pulls".
- The UX GREEN is available in diameters from 6 to 12 mm.

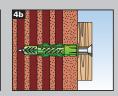
#### Installation













#### Test mark







#### Recommendation









#### Suitable for:

- Concrete
- Gypsum plasterboard and gypsum fibreboards
- Vertically perforated brick
- Hollow lightweight concrete blocks
- Cavity floor slabs made of brick, concrete, etc.
- Perforated sandlime brick

- Solid sand-lime brick
- Natural stone
- Aerated concrete
- Chipboard
- Solid panel made from gypsum
- Solid block made from lightweight concrete
- Solid brick

#### Typical anchoring solutions

#### **Curtain rods**



#### Shelves



- The universal plug UX GREEN can be used in a number of building materials.
  - Typical applications are mounting pictures, lights, baseboards, lightweight wall cupboards, curtain rails, bathroom fittings, TV consoles and much more.

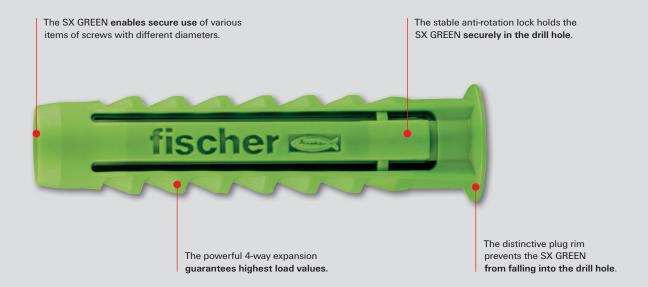
#### **Outdoor lamps**



Washbasins



# fischer Expansion plug SX GREEN. The powerful nylon plug with 4-way expansion.



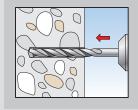
#### Functioning.

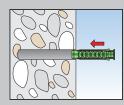
- The SX GREEN is suitable for pre-positioned and push-through installation.
- When screwing in the screw, the SX GREEN expands in four directions, thus providing a secure anchoring in the building material.
- Suitable for wood, chipboard and spacing screws.

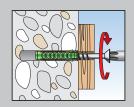
#### Your advantages at a glance:

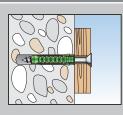
- The powerful 4-way expansion provides optimum force distribution in the building material and offers high load bearing capacities.
- The anti-rotation lock prevents the plug from rotating in the drill hole
- The expansion-free plug neck prevents damage to tiles and plaster.
- Fast and easy push through mounting reduces installation
- The SX GREEN is available in diameters from 5 to 12 mm.

#### Installation









#### Test mark







#### Recommendation











#### Suitable for:

- Concrete
- Vertically perforated brick
- Hollow lightweight concrete blocks
- Cavity floor slabs made of brick, concrete, etc.
- Perforated sandlime brick
- Solid sand-lime brick
- Natural stone with dense structure

- Aerated concrete
- Solid panel made from gypsum
- Solid block made from lightweight concrete
- Solid brick

#### Typical anchoring solutions

#### Mirrors



#### **Building technology**





Sanitary ceramics



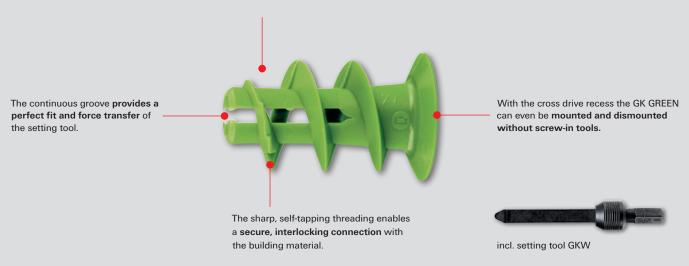
- The powerful 4-way expansion of the SX GREEN expansion plug provides high load values, particularly in concrete as well as in solid and perforated bricks.
- Typical applications are mounting lights, coat racks, small wall shelves, mirror cabinets, letterbox units, trellises, folding shutters and much more.





# fischer gypsum plasterboard fixing GK GREEN The fastest installation in gypsum plasterboard.

Thanks to its short plug length the GK GREEN can also be used with unknown board thickness and cavity depth.



#### Functioning.

- The gypsum plasterboard fixing GK GREEN is suitable for pre-positioned installation.
- The gypsum plasterboard fixing GK GREEN is screwed flush into the gypsum plasterboard using the setting tool provided. Avoid manual and machine-aided overtightening.
- For board thickness greater than 15 mm, drill a hole first by using the setting tool.
- Not suitable for gypsum fibreboard and tiled plasterboard.
- Adapted for wood, self-tapping and chipboard screws of Ø 4.0 to 5.0 mm diameter.

#### Your advantages at a glance:

- The setting tool combines the functions of drilling and anchoring, completing the installation in one step.
- Fast and power-saving installation using a cordless or electric screwdriver.
- The sharp, self-tapping threading creates an interlocking connection which provides a high load capacity.
- The cross-drive recess in the head of the fixing means that the GK GREEN can also be uninstalled like a screw without using a setting tool
- The GK GREEN can be used with various screws, hooks, and eyes making it very versatile in its applications.
- The GK GREEN, available in a length of 22 mm, enables installation in unknown cavity depths.

# Installation Installation

#### Test mark







#### Recommendation



#### Suitable for:

 Gypsum plasterboard, single and doubleplanked

#### Typical anchoring solutions

#### Pictures



#### Skirting



- The gypsum plasterboard fixing GK GREEN is the economic solution for mounting single and double planked gypsum plasterboard panels.
- Typical applications are series mounting of pictures, lamps, electric installations, interior accessories and much more.

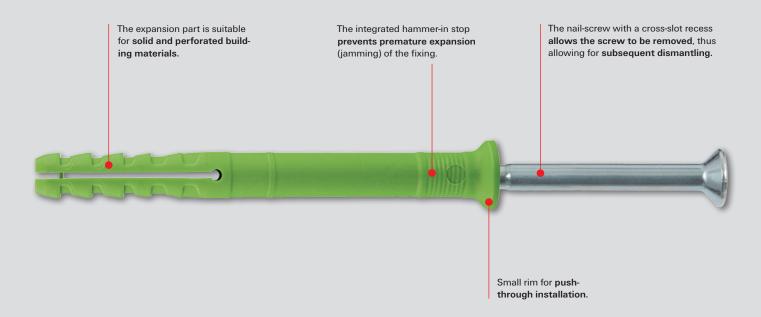
#### Lamps



Wall decorations



# fischer Hammerfix N GREEN. The hammer-in plug for simple, fast and economic installation.



#### Functioning.

- The Hammerfix N GREEN is suitable for push-through installation.
- Rapid installation: drill, knock in finished.
- When hammered in, the screw-nail causes the plug to expand in two directions, thus providing a secure anchoring in the building material.

#### Your advantages at a glance:

- The rapid push-through and hammer-set installation reduces the amount of work required and allows for an economic series installation.
- The integrated hammer-in stop prevents the plug from expanding prematurely enabling problem-free installation.
- Together with the cross-slot recess, the thread of the screwnail allows the screw to be removed, thus allowing for subsequent dismantling.
- The N GREEN is available in sizes 6 x 40 to 8 x 120 mm.

# Installation

#### Test mark







#### Recommendation











#### Suitable for:

- Concrete
- Solid sand-lime brick
- Solid brick
- Solid block made from lightweight concrete
- Perforated brick
- Aerated concrete
- Natural stone

#### Typical anchoring solutions

#### Wood substructures

Metal substructures

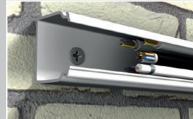


#### Cable clamps



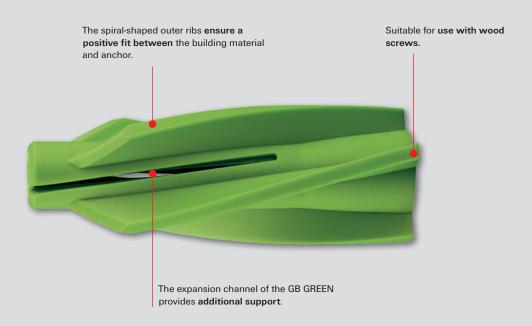
Cable ducts





- Ready to strike, quick and economic that's the Hammerfix N GREEN. For series installation in concrete and solid building materials.
- Typical applications are mounting substructures made from wood and metal, wall fixtures and plaster profiles, foils, sheet metal, cable conduits, pipe clamps and much more.

# fischer Aircrete anchor GB GREEN. Secure in aerated concrete.



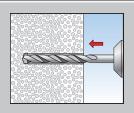
#### Functioning.

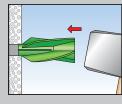
- The Aircrete anchor GB GREEN is suitable for pre-positioned installation.
- The spiral-shaped outer ribs cut a positive fit into the soft building material when knocked in, ensuring the best pressure distribution and load-bearing capacity.
- Can be used in unplastered aerated concrete.

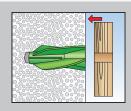
#### Your advantages at a glance:

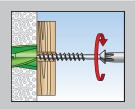
- The spiral-shaped outer ribs cut a positive fit into the building material ensuring a secure hold.
- Can be applied with a hammer there is no need for special tools, thus saving time and money during installation.
- The GB GREEN is available in sizes 8 and 10.

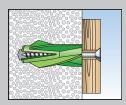
#### Installation











#### Test mark







#### Recommendation



#### Suitable for:

- Aerated concrete with compressive strength 2 to 4 N/mm<sup>2</sup>
- Aerated concrete wall and ceiling boards with compressive strength 3.3 to 4.4 N/mm<sup>2</sup>

#### Typical anchoring solutions

#### Radiators



#### Pipes



- The aerated concrete anchor GB GREEN provides a secure hold in unplastered walls and ceiling boards made from aerated concrete.
- Typical applications are mounting suspended ceilings, cable routes, pipelines, façades and roof structures, canopy consoles and much more.

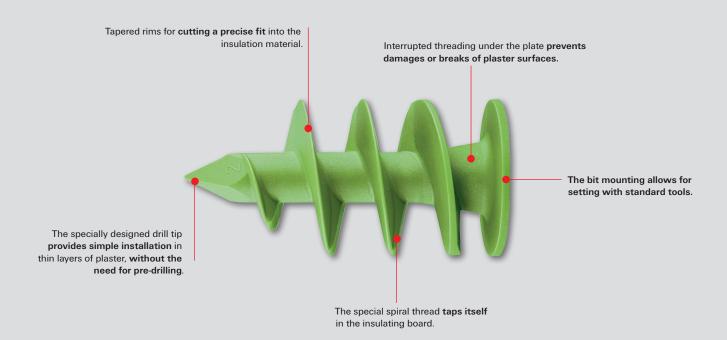
#### Suspended ceilings



Cable routes



# fischer Insulation fixing FID GREEN. Thermal bridgefree installation in insulation materials.



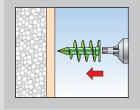
#### Functioning.

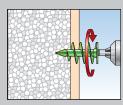
- With its strong drill tip the insulation fixing FID GREEN breaks through thin plaster layers and cuts a positive fit into the insulation panel with its specially shaped spiral thread.
- Water ingress in the insulation can be prevented by sealing the fixing after successful installation.
- Attachment parts can be easily attached with screws.
- Setting is possible using a cordless screwdriver or by hand.

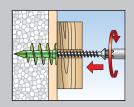
#### Your advantages at a glance:

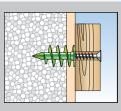
- Thermal bridgefree mounting when exclusively set in insulation material.
- Fast mounting, no pre-drilling. Can be used in unplastered and plastered hard-foam panels.
- Easy to set using a standard bit.
- Screw-in by hand or more conveniently with a cordless screwdriver.
- The FID GREEN is available in sizes 50 and 90 mm.

#### Installation









#### Test mark







#### Recommendation









#### Suitable for:

- non-plastered, pressure-resistant insulating boards
- plastered, pressure-resistant insulating boards
- ETICS insulation panels

#### Typical anchoring solutions

#### Signs



**Building technology** 



#### Motion sensors

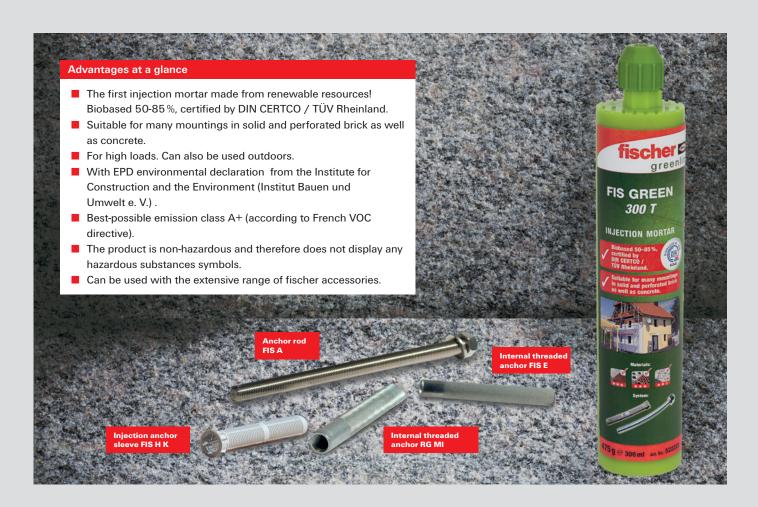


**Outdoor lamps** 

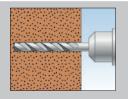


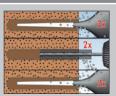
- The insulation fixing FID GREEN is the smart, thermal bridge-free mounting solution in unplastered and plastered, pressure-resistant insulation panels.
- Typical applications are mounting pictures, house numbers, outdoor lamps, mailboxes and much more.

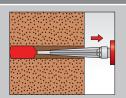
# fischer injection mortar FIS GREEN 300 T. Injection mortar.

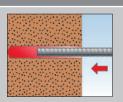


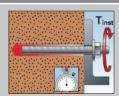
#### Application in solid brick



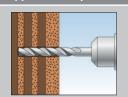


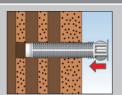


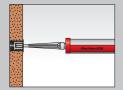


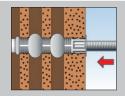


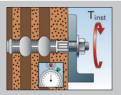
#### Application in perforated brick



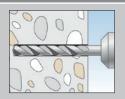


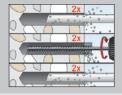


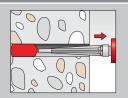


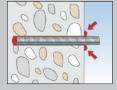


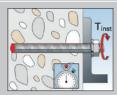
#### Application in concrete











#### Test mark







The product is certified as per French directive (no. 2011–321 from 23/03/2011) on the labelling of building products for their indoor air emissions. The emissions are rated on a scale of A+ (very low emissions) to C (high emissions).

#### Recommendation











#### Suitable for:

- · reinforced/unreinforced concrete
- Solid and vertically perforated brick
- · Sand-lime, solid and perforated bricks
- Hollow block made of normal-weight concrete
- Aerated concrete
- Natural stone

#### Typical anchoring solutions

#### Staircases



**Outdoor facilities** 



#### **Building installation systems**



Garden grounds



- The injection mortar FIS GREEN is a twocomponent injection mortar with which high load requirements can be mounted in concrete, perforated and solid brick both indoors and outdoors.
- Typical applications are mounting kitchen and plumbing components, wood structures, gates, outdoor facilities, satellite systems and much more.

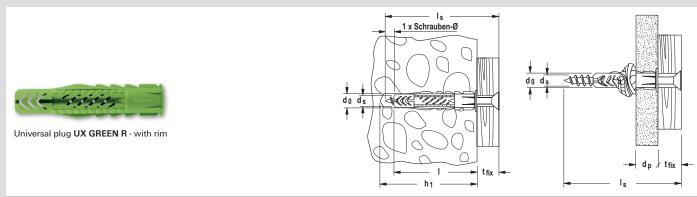
# Selection aid Injection mortar FIS GREEN accessories.



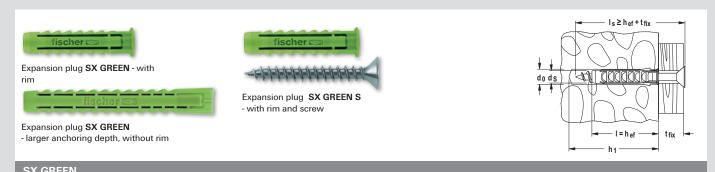




# Range.

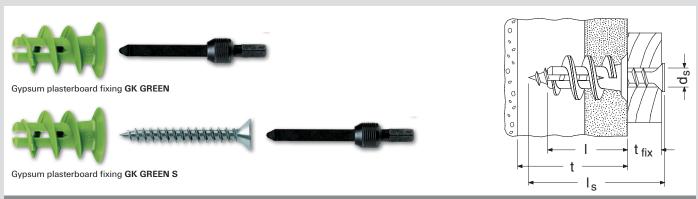


UX GREEN R										
Item	UX Art. no.	Nominal drill hole diameter d <sub>o</sub> [mm]	Min. drill hole depth h <sub>1</sub> [mm]	min. panel thickness d <sub>p</sub> [mm]	Anchor length I [mm]	Chipboard/ wood screws d <sub>s</sub> / d <sub>s</sub> x I <sub>s</sub> [mm]	max. fixture thickness t <sub>fix</sub> [mm]	Sales unit [pcs]		
UX GREEN 6 x 35 R	518885	6	45	9.5	35	4 - 5	-	40		
UX GREEN 6 x 50 R	524855	6	60	9.5	50	4 - 5	-	40		
UX GREEN 8 x 50 R	518886	8	60	9.5	50	4.5 - 6	-	40		
UX GREEN 10 x 60 R	518887	10	75	12.5	60	6 - 8	-	20		
UX GREEN 12 x 70	524858	12	85	-	70	8 - 10	-	18		



tem SX with rim  Art. no.		SX with	SX with rim	Nominal drill hole diameter	Min. drill hole depth	Anchor length	max. fixture thickness	Chipboard/ wood screws	Sales unit
	depth, without rim Art. no.	and screw	d <sub>o</sub> [mm]	h <sub>1</sub> [mm]	l [mm]	t <sub>fix</sub> [mm]	d <sub>s</sub> / d <sub>s</sub> x l <sub>s</sub> [mm]	[pcs]	
SX GREEN 5 x 25	524859	-	-	5	35	25	-	3 - 4	90
SX GREEN 6 x 30	524860	-	-	6	40	30	-	4 - 5	90
SX GREEN 6 x 30	-	-	524866	6	40	30	10	4.5 x 40	45
SX GREEN 6 x 50	-	524861	-	6	60	50	-	4 - 5	90
SX GREEN 8 x 40	524862	-	-	8	50	40	-	4.5 - 6	90
SX GREEN 8 x 40	-	-	524867	8	50	40	20	5 x 60	45
SX GREEN 8 x 65	-	524863	-	8	75	65	-	4.5 - 6	45
SX GREEN 10 x 50	524864	-	-	10	70	50	-	6 - 8	45
SX GREEN 12 x 60	524865	-	-	12	80	60	-	8 - 10	20

# Range.



GK GREEN							
Item	Art. no.	Anchor length I [mm]	min. thickness to first supporting layer t [mm]	max. fixture thickness t <sub>fix</sub> [mm]	screw d <sub>s</sub> x l <sub>s</sub> [mm]	Drive	Sales unit [pcs]
GK GREEN <sup>1) 2)</sup>	524868	22	25	-	4.0 - 5.0 x Ls	-	90
GK GREEN S <sup>1) 3)</sup>	524869	22	25	13	4.5 x 35	PZ2	45



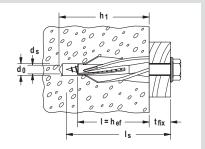
N GREEN										
Item	Art. no.	Drill hole diameter d <sub>o</sub> [mm]	Effective anchoring depth h <sub>ef</sub> [mm]	Anchor length I [mm]	min. drill hole depth for through fixings h <sub>2</sub> [mm]	max. fixture thickness t <sub>fix</sub> [mm]	Sales unit [pcs]			
N GREEN 6 x 40/10 S	524845	6	30	40	55	10	45			
N GREEN 6 x 60/30 S	524847	6	30	60	75	30	45			
N GREEN 6 x 80/50 S	524848	6	30	80	95	50	45			
N GREEN 8 x 80/40 S	524849	8	40	80	95	40	45			
N GREEN 8 x 100/60 S	524850	8	40	100	115	60	45			

 $<sup>^{11}</sup>$  Includes a setting and insertion tool GKW.  $^{21}$  Min. screw length – length of plug 22 mm + thickness of building component.  $^{31}$  Supplied with plasterboard screws.

# Range.



Aircrete anchor GB GREEN

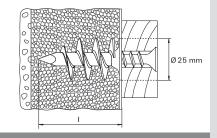


GB GREEN						
Item	Art. no.	Nominal drill bit diameter d <sub>o</sub> [mm]	Min. drill hole depth h <sub>1</sub> [mm]	Plug length = min. anchoring depth I = h <sub>ef</sub> [mm]	fischer safety screw d <sub>s</sub> [mm]	Sales unit [pcs]
GB GREEN 8	524870	8	60	50	5	20
GB GREEN 10	524871	10	65	55	7	18



Insulation fixing FID GREEN 50

Insulation fixing FID GREEN 90



FID GREEN						
Item	Art. no.	Anchor length I [mm]	min. bolt penetration [mm]	Chipboard/ wood screws d <sub>s</sub> [mm]	Drive Item	Sales unit [pcs]
FID GREEN 50	524851	50	50	4.5 - 5.0	T40	45
FID GREEN 90	524852	90	90	6	6 mm / 6-kt	20



Injection mortar FIS GREEN

Injection mortar FIS GREEN									
Item	Art. no.	Contents	Sales unit						
			[pcs]						
Injection mortar FIS GREEN 300 T	522223	1 x cartridge 300 ml + 2 x static mixer	12						

#### Universal plug UX GREEN.

Highest recommended loads1 of an individual anchor. Load values apply to the use of wood screws with the specified screw diameters.

Model			UX GREEN 6 x 35 R	UX GREEN 6 x 50 R	UX GREEN 8 x 50 R	UX GREEN 10 x 60 R	UX GREEN 12 x 70			
Screw diameter	Ø	[mm]	5	5	6	8	10			
Recommended load in the respective building material F <sub>empf</sub> <sup>2)</sup>										
Concrete	≥ C20/25	[kN]	0.40	0.60	0.60	1.00	1.50			
Solid brick	≥ Mz 12	[kN]	0.20	0.30	0.30	0.50	0.70			
Perforated sand-lime brick	≥ KSL 12	[kN]	0.40	0.40	0.50	0.60	0.80			
Vertically perforated brick	≥ HIz 12	[kN]	0.20	0.20	0.20	0.20	0.30			
Aerated concrete	≥ PB4, PP4 (G4)	[kN]	0.20	0.20	0.30	0.40	0.60			
Gypsum plasterboard	12.5 mm	[kN]	0.10	0.10	0.10	0.10	-			
Gypsum plasterboard	25 mm	[kN]	0.15	0.15	0.15	0.15	-			
Gypsum fibreboard	(Fermacell)	[kN]	0.20	0.20	0.20	0.25	-			
Gypsum wall board	ρ≥ 0,9 kg/dm³	[kN]	-	-	0.15	0.35	0.45			

#### Expansion plug SX GREEN

Highest recommended loads1 of an individual anchor. Load values apply to the use of wood screws with the specified screw diameters.

Model	SX GREEN 5 x 25	SX GREEN 6 x 30 SX GREEN 6 x 50	SX GREEN 8 x 40 SX GREEN 8 x 65	SX GREEN 10 x 50	SX GREEN 12 x 60				
Screw diameter	Ø	[mm]	4	5	6	8	10		
min. rim clearance concrete	c <sub>min</sub>	[mm]	-	35	40	50	65		
Recommended load in the respective building material F <sub>empf</sub> <sup>2</sup> )									
Concrete	≥ C20/25	[kN]	0.30	0.65	0.70	1.20	1.70		
Solid brick	≥ Mz 12	[kN]	0.25	0.30	0.60	0.65	0.70		
Solid sand-lime brick	≥ KS 12	[kN]	0.30	0.50	0.60	1.20	1.70		
Aerated concrete	≥ PB2, PP2 (G2)	[kN]	0.03	0.03	0.04	0.09	0.14		
Aerated concrete	≥PB4, PP4 (G4)	[kN]	0.09	0.09	0.14	0.30	0.45		
Vertically perforated brick	$\geq$ HIz 12 ( $\rho \geq$ 1,0 kg/dm <sup>3</sup> )	[kN]	0.07	0.07	0.17	0.17	0.26		
Perforated sand-lime brick	≥ KSL 12	[kN]	0.17	0.30	0.35	0.30	0.35		
Gypsum wall board	-	[kN]	-	-	0.26	0.37	1.00		

<sup>1)</sup> Contains safety factor 7.

#### Gypsum plasterboard fixing GK GREEN

Highest recommended loads of an individual anchor. Load values apply to the use of chipboard screws with the specified screw diameters

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Model			GK GREEN					
Plasterboard screw	Ø	[mm]	4.0 - 5.0					
Recommended load in the respective building material F <sub>empt</sub> <sup>2</sup> )								
Gypsum plasterboard	9.5 mm	[kN]	0.07					
Gypsum plasterboard	12.5 mm	[kN]	0.08					
Gypsum plasterboard	2 x 12.5 mm	[kN]	0.11					

 $<sup>^{1)}</sup>$  Contains safety factor 7.  $^{2)}$  Applies to tension load, shear load and diagonal pull under each angle.

<sup>2)</sup> Applies to tension load, shear load and diagonal pull under each angle.

Required safety factor taken into account.
 Applies to tension load, shear load and diagonal pull under each angle.

Hammerfix N GREEN									
Highest recommended loads <sup>1</sup> of an individual anchor. Load values apply to the use of the provided screw-nails with the specified screw diameter.									
Model			N GREEN 6	N GREEN 8					
Nail-screw diameter	Ø	[mm]	4	5					
Recommended load in the respective building material F <sub>empf</sub> <sup>2</sup>									
Concrete	≥ C20/25	[kN]	0.20	0.27					
Solid brick	≥ Mz12	[kN]	0.18	0.24					
Solid sand-lime brick	≥ KS12	[kN]	0.17	0.24					
Solid block made from lightweight concrete	≥ V4	[kN]	0.12	0.15					
Aerated concrete	≥ PB2	[kN]	0.04	0.05					
Aerated concrete	≥ PB4	[kN]	0.10	0.13					

<sup>1)</sup> Contains safety factor 4. 2) Applies to tension load, shear load and diagonal pull under each angle.

Aircrete anchor GB GREEN										
Highest recommended loads <sup>1)</sup> of an indiv Load values apply to the use of fischer sa										
Model GB GREEN 8 GB GREEN 10										
min. axial spacing <sup>6)</sup>	s <sub>min</sub>	[mm]	150 (100)7)	200 (150)7)						
min. rim clearance <sup>2)</sup>	c <sub>min</sub>	[mm]	100 (75) <sup>7)</sup>	150 (100) <sup>7)</sup>						
Rim distance to mortared joints <sup>5)</sup>	c <sub>min</sub>	[mm]	9	10						
Minimum member thickness	h <sub>min</sub>	[mm]	75	100						
Anchoring depth	h <sub>ef</sub> (h <sub>v</sub> )	[mm]	50	55						
Recommended load in the respective bui	lding material F <sub>empf</sub> 3)									
Aerated concrete	PB2, PP2 (G2)	[kN]	0.20	0.25						
Aerated concrete	P3,3 (GB3,3)	[kN]	0.30	0.50						
Aerated concrete	≥ PB4, PP4, P4,4 (≥ G4, GB4,4)	[kN]	0.40	0.60						

Insulation fixing FID GREEN									
Highest recommended loads <sup>1</sup> of an individual anchor. Load values apply to the use of chipboard screws with the largest diameter.									
Model FID GREEN 50 FID GREEN 90									
Screw diameter	Ø	[mm]	4.5 - 5.0	6					
Recommended load in the respective building material F <sub>empt</sub> <sup>2</sup> )									
Styrofoam	PS 15	[kN]	0.05	0.08					
Styrofoam	PS 20	[kN]	0.09	0.14					

<sup>1)</sup> Required safety factor taken into account.
2) Smallest possible rim clearance.
3) Applies to tension load, shear load and diagonal pull under each angle with no additional bending.
4) Gvz and A4.
5) Only in aerated concrete masonry.
6) Smallest possible axial spacing for simultaneous reduction of recommended load.
7) Values in brackets apply to PB2, PP2 (G2).

Contains safety factor 5.
 Applies to tension load, shear load and diagonal pull under each angle.

#### Injection mortar FIS GREEN - concrete

Injection system injection mortar FIS GREEN with fischer anchor rods FIS A / RG M.

Maximum load of an individual anchor in non-cracked normal concrete (concrete pressure zone) with strength C20/25 (~ B25).

Model	Effective anchoring depth	Anchor rod material	Installation torque	Maximum load	Required axial spacing for max. tension load without rim influence	Minimum component thickness	min. axial spacing	min. rim clearance
	h <sub>ef</sub> 3) [mm]		T <sub>inst</sub> [Nm]	F <sub>max</sub> [kN]	s <sub>cr</sub> [mm]	h <sub>min</sub> [mm]	s <sub>min</sub> [mm]	c <sub>min</sub> [mm]
M6	h _ CO	gvz., 5.8	≤ 5	1.3	100	100	40	40
IVIO	h <sub>ef,min</sub> = 60	A4-70			180			40
		gvz., 5.8	≤ 10	2.4	240	110	40	40
M8	h <sub>ef,min</sub> = 80	gvz., 8.8						
		A4-70						
		gvz., 5.8						
M10	h <sub>ef,min</sub> = 80	gvz., 8.8	≤ 20	3.0	240	110	45	45
		A4-70					s <sub>min</sub> [mm]	
		gvz., 5.8	≤40 4.5 240 110 55					
M12	h <sub>ef,min</sub> = 80	gvz., 8.8		4.5	240	110	55	55
		A4-70						
		gvz., 5.8	≤ 60	8.0	375	165	65	65
M16	h <sub>ef,min</sub> = 125	gvz., 8.8						
		A4-70						

#### Injection mortar FIS GREEN - concrete

Injection system injection mortar FIS GREEN with internal threaded anchor RG M I.

Maximum loads of a single anchor in cracked normal concrete (concrete tensile zone) of strength C20/253) (~B25)

Model	Effective anchoring depth	Minimum component thickness	Screw material	Installation torque	Maximum load	Required axial spacing for max. tension load without rim influence	min. axial spacing	min. rim clearance
	h <sub>ef</sub> [mm]	h <sub>min</sub> [mm]		T <sub>inst</sub> [Nm]	F <sub>max</sub> [kN]	s <sub>cr</sub> [mm]	s <sub>min</sub> [mm]	c <sub>min</sub> [mm]
RG M 8 I	90	120	gvz., 8.8	≤ 10	2.4	270	55	55
RG M 8 I A4	90	120	A4-70	≥ 10	2.4	270	55	55
RG M 10 I	90	125	gvz., 8.8	≤ 20	3.0	270	65	65
RG M 10 I A4	90	120	A4-70	≥ 20	3.0	270	00	00
RG M 12 I	125	165	gvz., 8.8	≤ 40	4.5	375	75	75
RG M 12 I A4	120	100	A4-70	≥ 40	4.0	3/0	/0	/0

#### Injection mortar FIS GREEN - solid brick masonry

Injection system injection mortar FIS GREEN with anchor rod FIS A<sup>3)</sup> and/or internal threaded anchor FIS E<sup>4)</sup>. Maximum loads<sup>5)</sup> of an individual anchor in solid brick masonry.

Model	Strength class Anchoring base	Effective anchoring depth <sup>3)</sup> h <sub>ef</sub> [mm]	Minimum component thickness <sup>6)</sup> h <sub>min</sub> [mm]	Installation torque <sup>6)</sup> T <sub>inst</sub> [Nm]	Maximum load <sup>2)</sup> F <sub>max</sub> [kN]	min. axial spacing single anchor a <sub>z</sub> [mm]	Axial spacing within group of anchors a [mm]	Minimum axial spacing <sup>1)</sup> within group of anchors min a [mm]	min. rim clearance a <sub>r</sub> [mm]
Solid brick ≥ Mz 12									
M6 – M8	Mz 12	75	110	≤4	1.40	250	100	50	250
M10 – M16	Mz 12	75	110	≤4	1.70	250	100	50	250
Solid sand-lime brick block KS 28									
M6 – M8	≥ KS 28	75	110	≤ 4	1.40	250	100	50	250
M10 – M16	≥ KS 28	75	110	≤ 4	1.70	250	100	50	250

<sup>1)</sup> Smallest possible axial spacing for pairs of anchors or groups of four and simultaneous reduction in the maximum load.

#### Injection mortar FIS GREEN - perforated brick masonry

Injection system injection mortar FIS GREEN with anchor rod FIS A<sup>3)</sup> and/or internal threaded anchor FIS E<sup>3)</sup> with anchor sleeve FIS H K. Maximum loads<sup>4)</sup> of an individual anchor in perforated brick masonry.

Model	Strength class Anchoring base	Effective anchoring depth h <sub>ef</sub> [mm]	Min. component thickness h <sub>min</sub> [mm]	Installation torque <sup>5)</sup> T <sub>inst</sub> [Nm]	Maximum load <sup>2)</sup> rotation drilling F <sub>max</sub> [kN]	min. axial spacing single anchor a <sub>z</sub> [mm]	Axial spacing within group of anchors a [mm]	Minimum axial spacing <sup>1)</sup> within group of anchors min a [mm]	min. rim clearance a <sub>r</sub> [mm]
Vertically perforated brick ≥ HLz 12									
M6 + FIS H 12 x 50 K	HLz 12	50	110	≤ 4	0.5	250	100	50	200
M8 – M10 + FIS H 16 x 85 K	HLz 12	85	110	≤ 4	0.7	250	100	50	200
M12 - M16 + FIS H 20 x 130 K	HLz 12	90	110	≤ 4	0.7	250	100	50	200

<sup>1)</sup> Smallest possible axial spacing for pairs of anchors or groups of four and simultaneous reduction in the maximum load.

<sup>2)</sup> Applies to tension load, shear load and diagonal pull under each angle.
3) Values apply to all anchor rods. When using FIS E internal thread anchors (M6 to M12), the anchoring depth is 85 mm rather than 75 mm.
4) Gvz and A4. For FIS E, screw of strength class 5.8 or A4-70.

<sup>5)</sup> The specified loads apply to anchoring in dry masonry for temperatures of up to +50 °C (or short-term up to +80 °C) and drill hole cleaning.

 $<sup>^{6)}\,\,</sup>$  2 Nm if not placed in the mortar bed (for non-adjacent anchor plate on the base material).

Applies to tension load, shear load and diagonal pull under each angle.
 Gvz and A4. For FIS E, screw of strength class 5.8 or A4-70. FIS E only from M6 to M12.

<sup>4)</sup> The specified maximum loads apply to anchoring in dry masonry for temperatures up to +50 °C (or short-term up to +80 °C) and drill hole cleaning 5) 2 Nm if not placed in the mortar bed (for non-adjacent anchor plate on the base material).









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